



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-A-A01
Job Sheet 201524



Part No: RB072610-H-A-A01

Job Qty: 4 pcs

Part Name: Skidtube Attachment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/7/19

Job Tracking No:

Due Date: 10/30/19 *11/20/2019*

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RB072610-H-A Rev.5 IPP Rev. A 19.03.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	4 pcs	10/30/19	0.00	0.00	Purchasing - 1		
						Purchasing - 2		
						Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	10/30/19	0.00	0.00	Packaging 2 - 1 - B4B		
						Packaging 2 - 2 - B4B		
						Packaging 2 - 3 - B4B		
						Packaging 2 - 5 - B4B		
						Packaging 2 - 4 - B4B		
						Packaging 2 - 6 - B4B		
						Packaging 2 - 7 - B4B		
						Packaging 2 - 8 - B4B		
						Packaging 2 - 9 - B4B		
						Packaging 2 - 10 - B4B		
						Packaging 2 - 11 - B4B		
						Packaging 2 - 12 - B4B		
						Packaging 2 - 13 - B4B		
						Packaging 2 - 14 - B4B		
						Packaging 2 - 15 - B4B		
						Packaging 2 - 16 - B4B		
						Packaging 2 - 17 - B4B		
						Packaging 2 - 18 - B4B		
						Packaging 2 - 19 - B4B		
						Packaging 2 - 20 - B4B		
						Packaging 2 - 21 - B4B		
						Packaging 2 - 22 - B4B		
						Packaging 2 - 23 - B4B		
						Packaging 2 - 24 - B4B		
						Packaging 2 - 25 - B4B		
						Packaging 2 - 26 - B4B		
						Packaging 2 - 27 - B4B		
						Packaging 2 - 28 - B4B		

RT

SPACE

No: S222073



2610-H-A-A01

1524

atch: S222073

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 813 832-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 10/11/19



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
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www.dartaerospace.com

Container No: S222073



Part: RB072610-H-A-A01

Job No: 201524

Serial No/Batch: S222073

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/11/19

Plex 10/7/19 7:42 AM Dart.lajeunesse.marie

10/7/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	4 pcs	10/30/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	4 pcs	10/30/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - FG	4 pcs	10/30/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

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Part Op 100 - 1-Issue P/O to METEC P/O: RB 044740 MANUFACTURE RB072610-H-A-01A AS PER DWG Certificate of Descriptions: conformity is required

110 - 1-Receive & Inspect for Damage & Mat'l Certs.

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

x 4 *Plus* 09 oct 2019

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-A-A01P	Skidtube Attachment	4 Ea (1 ea)	100-Purchasing	S:222072
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-A-A01P	4	0	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044740



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044740

PO Date: 10/9/19

Due Date: 11/20/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: **Phone:**

Via: Ground

Pymt Terms: Net 60

Freight Terms:**Special Comments:**

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201524	RB072610-H-A-A01P			Skidtube Attachment REV 5	Firmed X4	-	11/20/19	4 Ea	0 Ea	4 Ea	\$187.30/Ea	\$749.20
Grand Total:												\$749.20	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

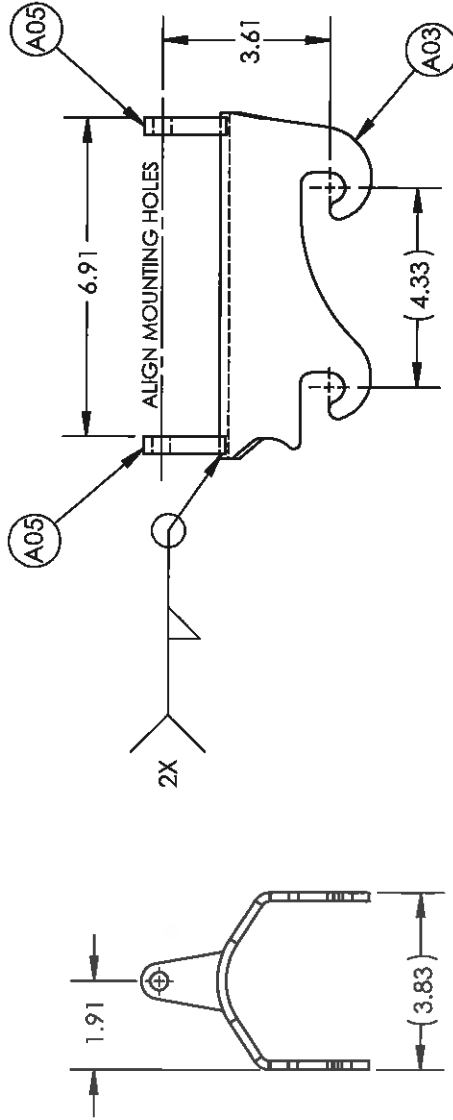
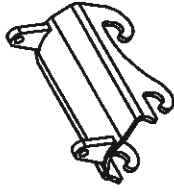
A049 SUPPLIER AWARENESS

Plex 10/9/19 11:00 AM dart.lussier.patrick

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	15-0342	A01 CHD NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CHD FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLOW FED #13538.	10/28/2015	RJC	JAG
5	17-0145	-A01 CHD P/N WAS RB072610-H-A01. DELETED INK STAMP T/N NOTE.	6/20/2017	RJC	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 201524
19-0-07



SKID TUBE ATTACHMENT

TITLE	SKID TUBE ATTACHMENT	REV	5
DWG NO.	RB072610-H-A-A01		
MATL	UNLESS OTHERWISE SPECIFIED		
HEAT	DIMENSIONS ARE IN INCHES		
TREAT	XXX ± .010 FRACTIONS ± 1/8		
FINISH	XX ± .03 ANGLES ± 1°		
SPEC	X ± .1 SURFACES = 125		
DRAWN BY:	PERRITT		
CHECKED:	DD 06/22/2017		
OPPS APPR:	AA 06/26/2017		
QA APPR:	JL 06/28/2017		
APPROVED:	JAG 07/07/2017		
SCALE	1:4	DATE	3/9/2011
			SHEET 2 OF 4

(A01)

WELDMENT

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION		DEPARTMENT/PROCESS											
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)											
Description Work Order Deviation				Disposition											
Completed By				Lead hand / Supervisor											
QC / QA Coordinator															
Root Cause				FAULT CATEGORY											
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐								
				Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐								
				Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐								
				Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐								
				Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐								
				Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐								
				Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐									
Other/Details:															



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
4	DART-RB072610-H-A- A01P	Skidtube Attachment Weldment	5	HB044740

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MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, October 10, 2019

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 25952
Shipment Date: 09-Oct-2019
Ship Via: Pick up at METEC
Order Number: 4281
Order Date: 10/09/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044740
Terms: Net 60 Days

Quantity								Job
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
1	4	4	0	0	EA	DART-RB072610-H-A-A01P Skidtube Attachment Weldment	5	4281-01

RECEIVED
 OCT 10 2019
 DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 Dart Aerospace Ltd.